

Work Order ID 102075 -1

\*102075\*

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Item ID: DSI 9464-011 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube Tuning  
 Start Date: 5/23/13 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 5/24/13 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3955	A								
DSI 9464	B								
100		0.00							
*100*		0.00							
DC									
Document Control	Memo								
	Photocopy bluefile & type labels per PPP DSI 9464-011								
	CHG001								
110	Pick Kit	0.00							
*110*		0.00							
Packaging	Memo								
Packaging									

1x 4.10.13-06-5





# Work Order ID 102075

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Item ID: DSI 9464-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube Tuning

Start Date: 5/23/13 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 5/24/13 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop \*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

QAS  
27  
B & 19

130

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9464-011

Location: Ba

PPP rev: \_\_\_\_\_

(H) 13/8/19 SC

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

13/8/20

MLC 13-08-19





# Picklist Print

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4

Work Order ID: 102075

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC  
10.04.19 verified by:EC

IPP Rev:B as per ECN10-553 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3955-041 Doubler Assembly		Manufactured	No			110	Each	9.0000	2	4	23		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		9							
				83349		2							
				98803		7				98803			
D3955-3 Cover Plate		Manufactured	No			110	Each	6.0000	2	4	13		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		6							
				83350		2							
				98804		4				98804			
D3955-5 Plate		Manufactured	No			110	Each	2.0000	2	4	23		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		2							
				100564		2				98804			
D3955-7 Plate		Manufactured	No			110	Each	8.0000	6	12	23		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		8							
				93798		2							
				98771		6				2400564			
D3955-21 Gasket		Manufactured	No			110	Each	2.0000	2	4	13-05-24		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		2							
				83353		2				B101920			

2XB101923 M.D. 13-06-05  
2400564  
B95849(6x) M.D. 13-06-05  
6x98771  
B101920  
13-06-05





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Work Order ID: 102075

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

D3955-23  
Template

Manufactured No

110 Each 3.0000

2

4 - 20

SP

## Location

## Loc Qty

## Loc Code

ST079

3

83306

1

98772

2

2x 810150 M.D. 13-06-5  
2x 95911 M.D.  
2x 98772

\* CR3212-4-04  
Cherry Rivet

Purchased No

110 Each 4,183.0000

38

68x123346

76 - 20

SP

## Location

## Loc Qty

## Loc Code

ST328

1253

119075

50

123265

1203

st503

2930

123168

2930

8x123265

AN3-5A  
Bolt

Purchased No

110 Each 893.0000

4

8

- 20

13-05-24

## Location

## Loc Qty

## Loc Code

FP001

44

122800

44

GA

120

117423

120

ST350

22

120187

22

ST512

707

122416

19

124561

688

124561

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Work Order ID: 102075  
Parent Item: DSI 9464-011  
Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

AN3-6A Bolt	Purchased	No	110	Each	337.0000	4	8	- 70	SD
<div> <div>5m</div> <div> <div>Location</div> <div>ST350</div> <div>124296</div> <div>ST351</div> <div>117441</div> <div>121166</div> <div>122993</div> <div>123831</div> <div>ST512</div> <div>122814</div> </div> <div> <div>Loc Qty</div> <div>262</div> <div>262</div> <div>61</div> <div>34</div> <div>13</div> <div>10</div> <div>4</div> <div>14</div> <div>14</div> </div> <div> <div>Loc Code</div> <div>124296</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> </div> </div>									
AN3-7A Bolt	Purchased	No	110	Each	218.0000	4	8	- 70	SD
<div> <div>Jhp</div> <div> <div>Location</div> <div>ST351</div> <div>124221</div> <div>124805</div> <div>M125716</div> </div> <div> <div>Loc Qty</div> <div>218</div> <div>4</div> <div>64</div> <div>150</div> </div> <div> <div>Loc Code</div> <div></div> <div>124805</div> <div></div> </div> </div>									
AN3-10A Bolt	Purchased	No	110	Each	577.0000	4	8	- 70 13-05-24	SD
<div> <div>Jhp</div> <div> <div>Location</div> <div>GA</div> <div>122800</div> <div>ST351</div> <div>124221</div> <div>124858</div> <div>ST512</div> <div>122800</div> <div>ST513</div> <div>m125709</div> </div> <div> <div>Loc Qty</div> <div>22</div> <div>22</div> <div>4</div> <div>3</div> <div>1</div> <div>51</div> <div>51</div> <div>500</div> <div>500</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div>122800</div> <div></div> <div></div> </div> </div>									

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Work Order ID: 102075

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0332J

Washer

Purchased

No

110

Each

802.0000

6

12

## Location

## Loc Qty

## Loc Code

ST293

360

125268

360

125268

ST294

442

122973

68

125044

374

MS21042L3

Nut

Purchased

No

110

Each

3,490.0000

2

4

## Location

## Loc Qty

## Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

3201

123900

954

124291

2247

124291

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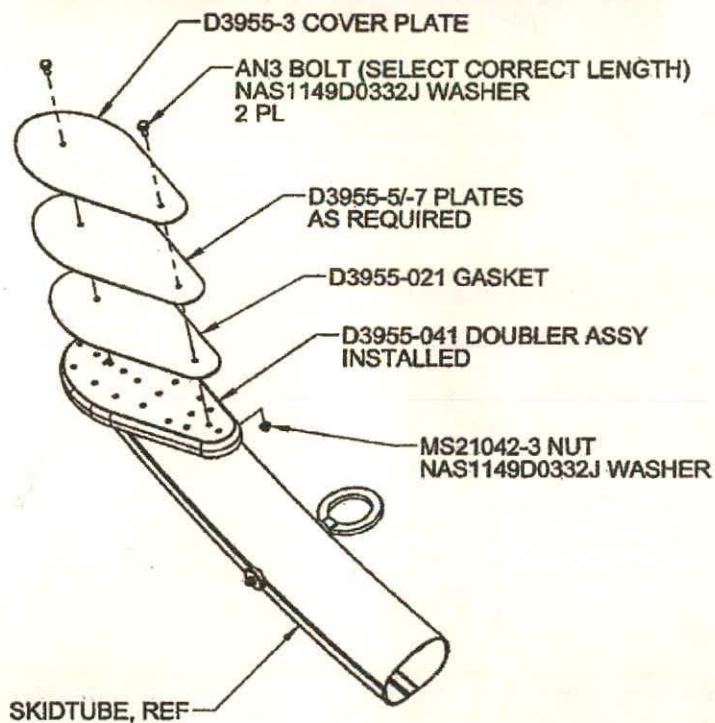


REFERENCE ONLY

547

**Part List**

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A



**Figure 2**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 10.04.14  
CERT. NO.: SH96-88  
ISSUE NO.: 3

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	DSI 9464	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

